



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041
Job Sheet 170366



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 2/21/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/20/18	2/20/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 16 2018
100	Packaging	1 pcs	2/20/18	2/20/18	0.00	0.00	Packaging1-4		FEB 16 2018
110	HandFinish	1 pcs	2/21/18	2/21/18	0.00	1.03	HandFinish4		
120	QC	1 pcs	2/21/18	2/21/18	0.00	0.00	QC5		PD 18.02.16
130	Packaging	1 pcs	2/21/18	2/21/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea	2/21/18	2/21/18	0.00	0.00	QC21		18/02/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-14A	4	262	0	0
	AN3-16A	2	86	0	0
	AN310-4	3	146	0	0
	AN310C4	2	134	0	0
	AN4-12	3	176	0	0
	AN5-17A	4	191	0	0
	D2530	1	19	0	0
	D2535	2	67	0	0
	D2537	2	29	0	0
	D3917-3	6	99	0	0
	D3953-17	2	33	0	0
	D3953-19	1	16	0	0
	D3953-21	1	24	0	0
	D3953-3	2	45	0	0
	D3953-7	2	17	0	0
	D3953-9	2	26	0	0
	D3969-3	1	21	0	0
	MS21042L3	6	3,011	0	0
	MS21042L5	4	706	0	0
	MS24665-151	3	203	0	0
	MS24665-300	2	98	0	0
	NAS1149C0432R	2	1,917	0	0
	NAS1149F0332P	8	5,455	0	0
	NAS1149F0432P	6	1,074	0	0
	NAS1149F0563P	4	66	0	0
110-HandFinish	D3913-041	1	1	0	0
	D3914-041	1	5	0	0

QA: _____ Date: _____

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Dis					
				Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐				FAULT CA Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
				Date: 02/16/18					
				DART Aerospace Ltd. 1270 Aberdeen Street Hemetbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaero.com					
				Part: D4030-041 Job No: 170366 Serial No/Batch: S043285 Revision: D4030 Inspector: S043285					
				OTHER : _____					

Part Specifications

Specifications could not be found.

Plex 1/15/18 2:11 PM dart.poulin.mario

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Used: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :	Step #:	QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____	



Dart Aerospace Ltd.
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Master Unit 000957

Tel (613) 632-5200

Containers on Master Unit 000957				
Serial No	Part No	Customer Part No	Status	Quantity
S043112	AN3-14A		Allocated	4
S043113	AN3-16A		Allocated	2
S043114	AN310-4		Allocated	3
S043115	AN310C4	AN310C4	Allocated	2
S043116	AN4-12		Allocated	3
S043103	AN5-17A		Allocated	4
S043072	D2535	D2535	Allocated	2
S043073	D2537	D2537	Allocated	2
S043068	D3917-3		Allocated	6
S043062	D3953-17		Allocated	2
S018936	D3953-19		Allocated	1
S043069	D3953-21		Allocated	1
S037270	D3953-3	D3953-3	Allocated	2
S043070	D3953-7		Allocated	2
S043071	D3953-9		Allocated	2
S043047	D3969-3	D3969-3	Allocated	1
S043098	MS21042L3	MS21042L3	Allocated	6
S043102	MS21042L5	MS21042L5	Allocated	4
S043096	MS24665-151	MS24665-151	Allocated	3
S043095	MS24665-300		Allocated	2
S043094	NAS1149C0432R		Allocated	2
S043077	NAS1149F0332P		Allocated	8
S043076	NAS1149F0432P	NAS1149F0432P	Allocated	6
S033831	NAS1149F0563P		Allocated	4

D2530 S043284

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